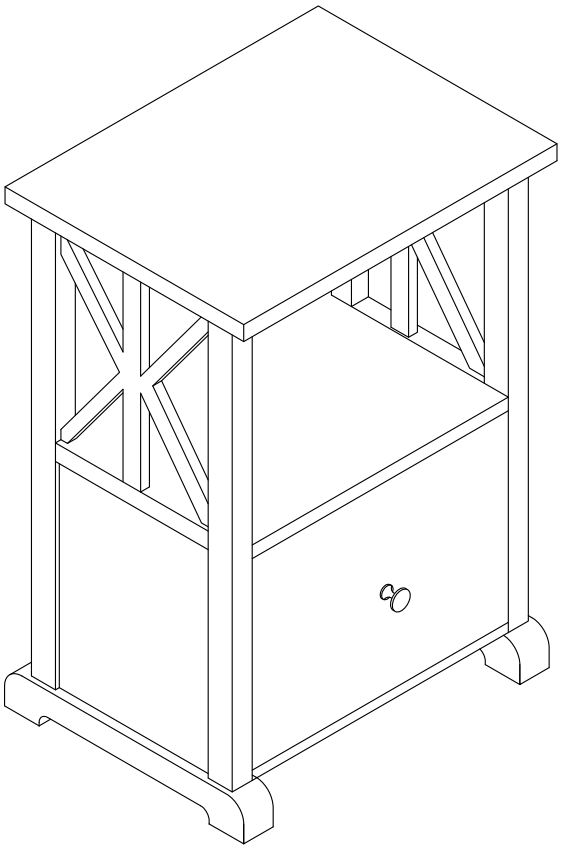
HOME
DECORATORS
C O L L E C T I O N

HDC# 19815 MFG# TW-19721DW
NOBLE FILE CABINET 30"Hx21.5"W DISTRESSED WHITE

ASSEMBLY INSTRUCTIONS

Note: Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

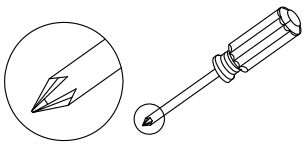
Made In China



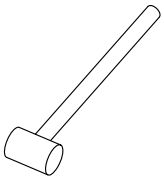
BEFORE ASSEMBLY

IMPORTANT NOTE: READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

ASSEMBLY TOOLS REQUIRED



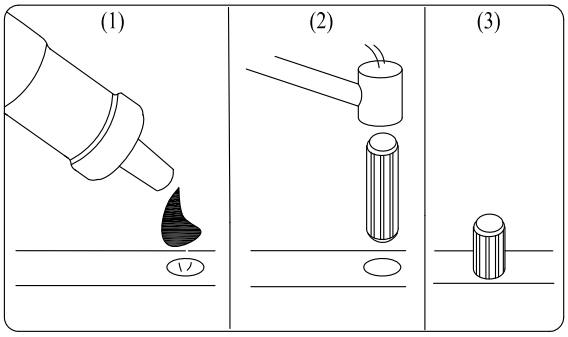
"+"Screw driver



Rubber Mallet

WOODEN DOWEL INSTALLATION PROCEDURE

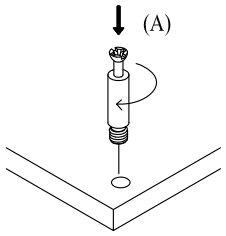
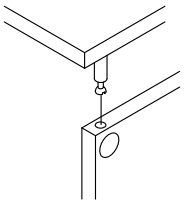
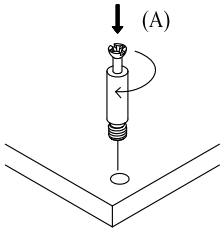
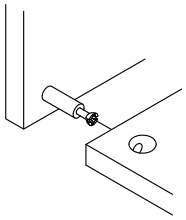
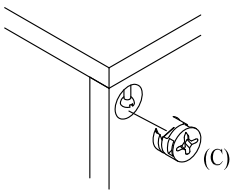
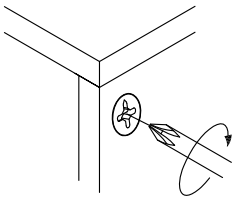
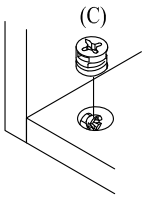
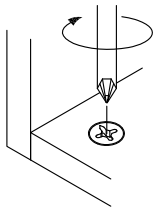
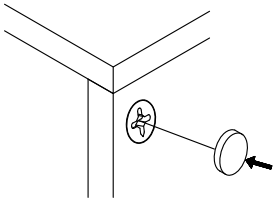
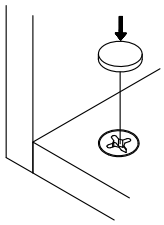
(1) FILL HOLE 1/4 FULL OF GLUE.
(2) GENTLY TAP DOWEL INTO HOLE
WITH RUBBER MALLET OR USE HAND
PRESS IN.
DO NOT USE HAMMER
(3) WIPE AWAY EXCESS GLUE.



HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.
TOOL NEEDED: ″+″ SCREW DRIVER
STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A ″+″ SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER MALLET GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.
STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A ″+″ SCREWDRIVER.

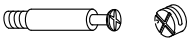
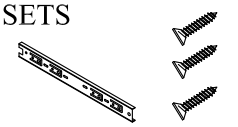
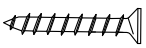
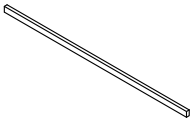
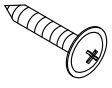
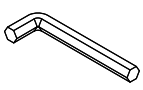
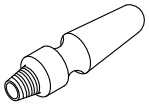
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 		(5) 	

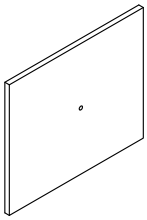
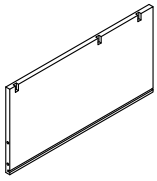
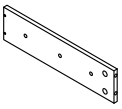
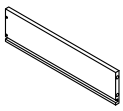
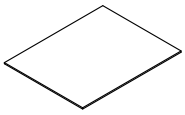
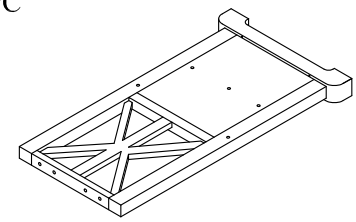
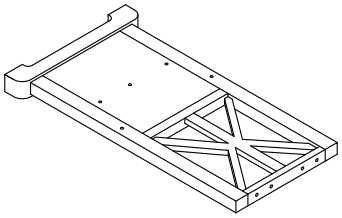
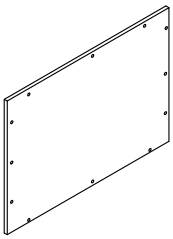
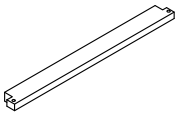
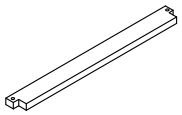
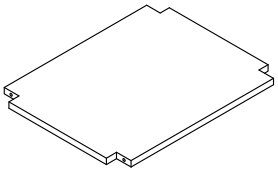
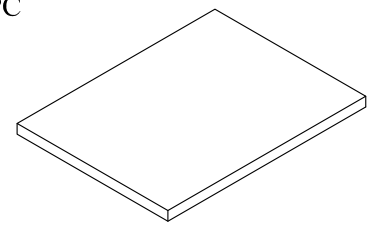
THANK YOU FOR PURCHASING THIS QUALITY PRODUCT. BE SURE TO CHECK ALL PACKING MATERIAL CAREFULLY FOR SMALL PARTS, WHICH MAY HAVE CAME LOOSE INSIDE THE CARTON DURING SHIPMENT. COUNT ALL PARTS AND MATERIAL HARDWARE, COMPARE WITH PARTS LIST TO BE SURE ALL PART ARE PRESENT. IF ANY PARTS ARE MISSING OR DAMAGED, PHONE, FAX OR MAIL TO OUR CUSTOMER SERVICE DEPARTMENT. FOR EFFICIENT AND SPEEDY SERVICE PLEASE INDICATE THE MODEL NUMBER AND CODE LETTER OF PART NEED.

IMPORTANT NOTE: FOLLOW INSTRUCTIONS LISTED BELOW IN PROPER SEQUENCE AS NUMBERED TO ASSURE FAST, EASY AND CORRECT ASSEMBLY.

HARDWARE LIST

WOOD DOWEL 8 PCS (1)	CAM BOLT CAM-LOCK 4 SETS  (2)	ROUND HEAD BOLT FLAT WASHER SPRING WASHER 8 SETS (3)	SLIDE FLAT HEAD SCREW 2 SETS  (4)
KNOB ROUND HEAD BOLT 1 SET (5)	FLAT HEAD SCREW 4 PCS  (6)	ALUMINUM BAR 2 PCS  (7)	ROUND HEAD SCREW 12 PCS  (8)
ALLEN KEY 1 PC  (9)	GLUE 1 PC  (10)		

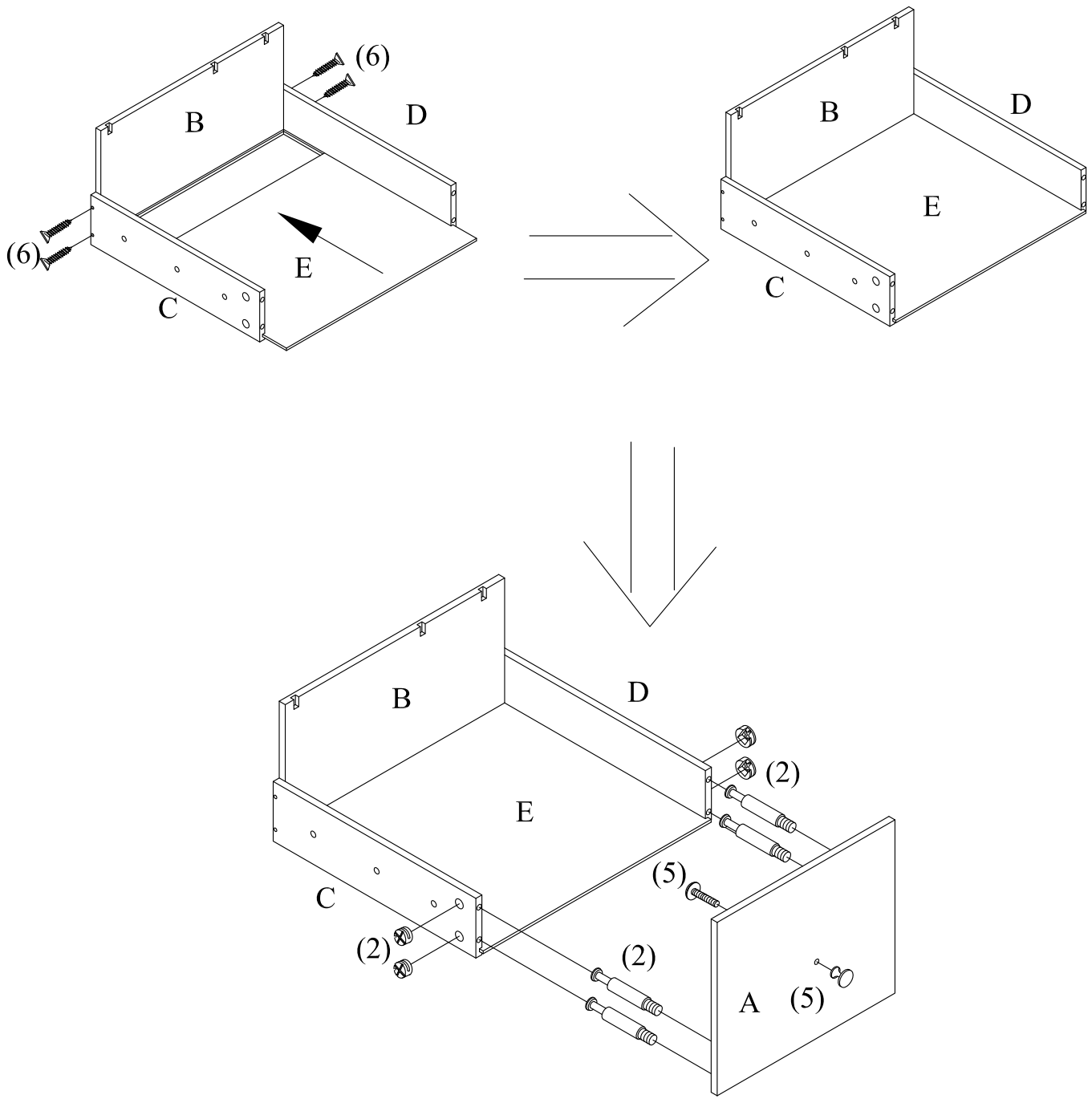
PARTS LIST

DRAWER FRONT PANEL 1 PC  A	DRAWER BACK PANEL 1 PC  B	DRAWER LEFT SIDE PANEL 1 PC  C
DRAWER RIGHT SIDE PANEL 1 PC  D	DRAWER BOTTOM PANEL 1 PC  E	LEFT SIDE FRAME 1 PC  F
RIGHT SIDE FRAME 1 PC  G	BACK PANEL 1 PC  H	ACROSS BAR 1 PC  I
ACROSS BAR 1 PC  J	SHELF 1 PC  K	TOP PANEL 1 PC  L

NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

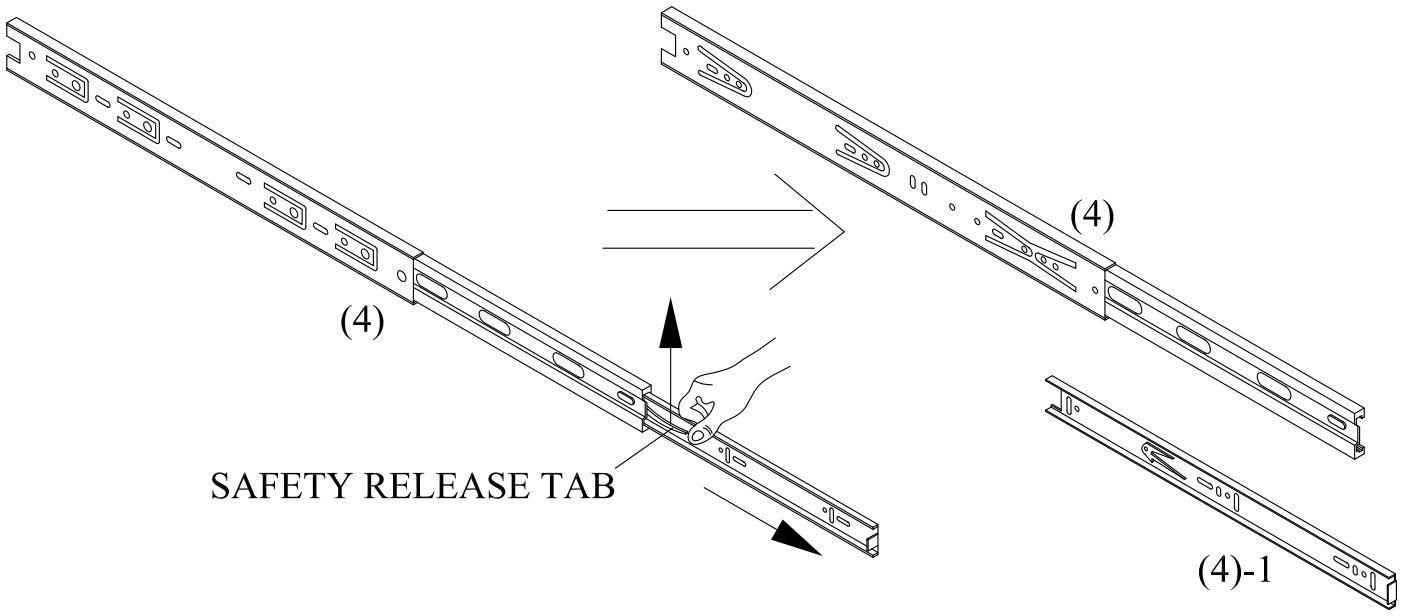
STEP 1: ASSEMBLE DRAWER

- USE SCREW (6) TO ATTACH DRAWER SIDE PANEL (C & D) AND BACK PANEL (B) TOGETHER.
- INSERT THE DRAWER BOTTOM PANEL (E) INTO SLOTS OF SIDE PANEL (C & D).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (C & D) AND DRAWER FRONT PANEL (A).
- USE ROUND BOLT (5) TO ATTACH KNOB (5) ONTO DRAWER FRONT PANEL (A).



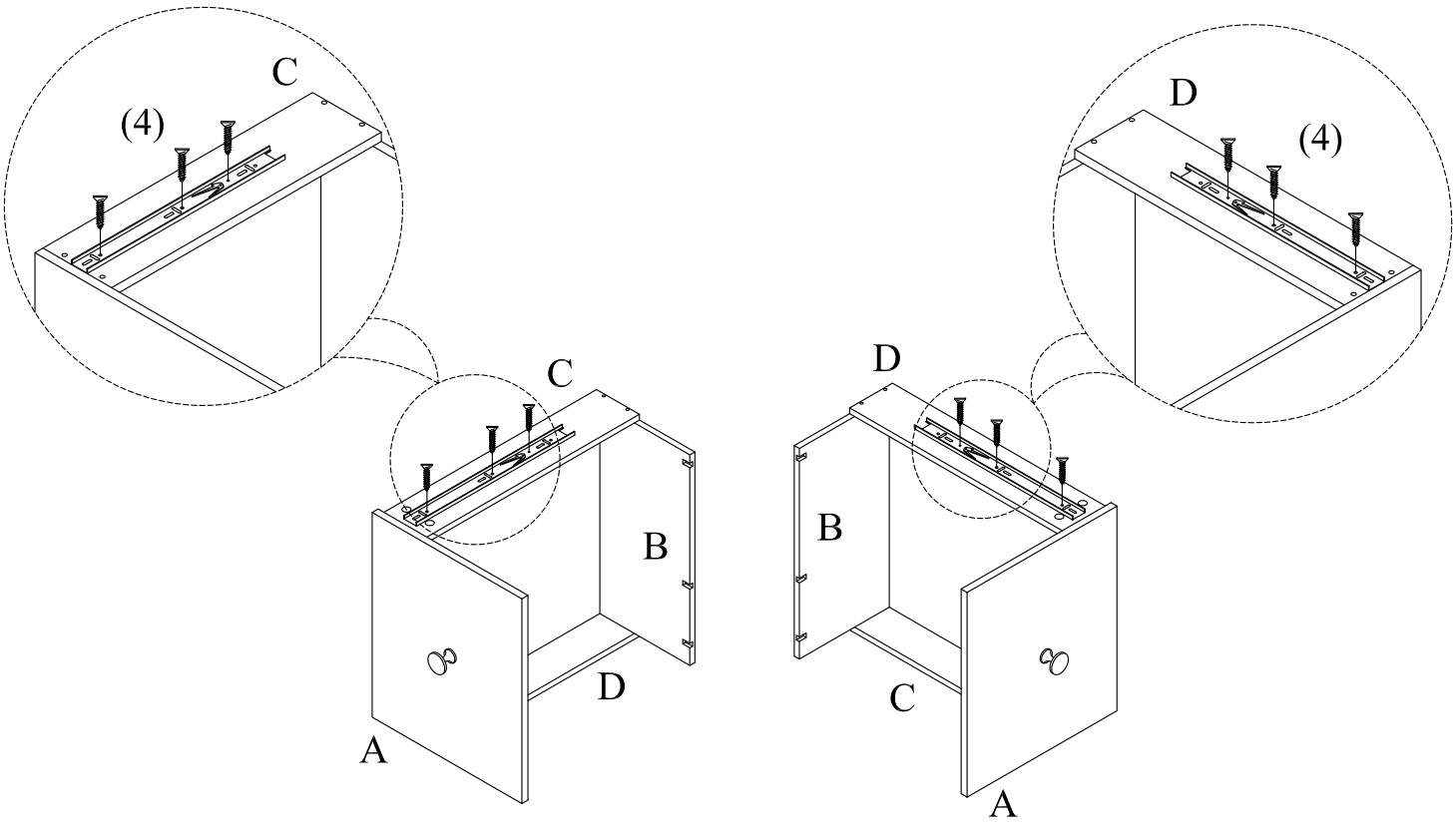
STEP 2: RELEASE GLIDES

- PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES UNTIL EXPOSING A SMALL BLACK SAFELY RELEASE TAB, PUSH THE SAFETY RELEASE TAB THEN SEPARATE THE INNER GLIDE FROM THE OUTER GLIDES.



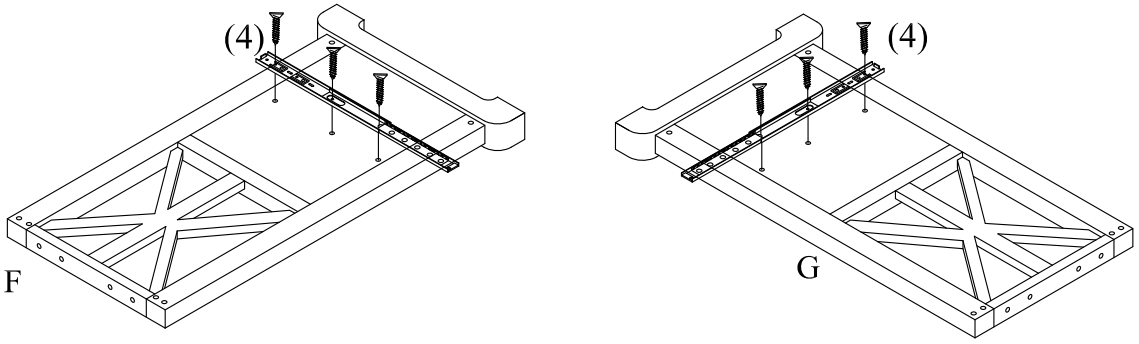
STEP 3: ASSEMBLE SLIDE (4)

- USE FLAT HEAD SCREW (4) TO ASSEMBLE THE SLIDE (4) ONTO DRAWER SIDE PANEL (C & D).



STEP 4: ASSEMBLE SLIDE (4)

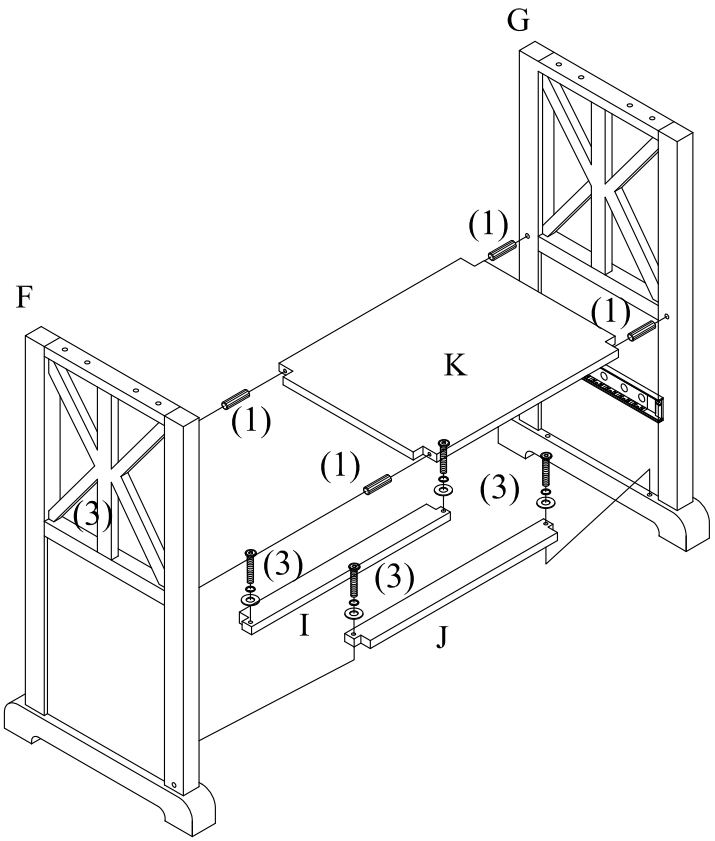
• USE FLAT HEAD SCREW (4) TO ASSEMBLE THE SLIDE (4) ONTO SIDE FRAME (F & G).



STEP 5: ASSEMBLE SHELF (K) AND ACROSS BAR (I & J)

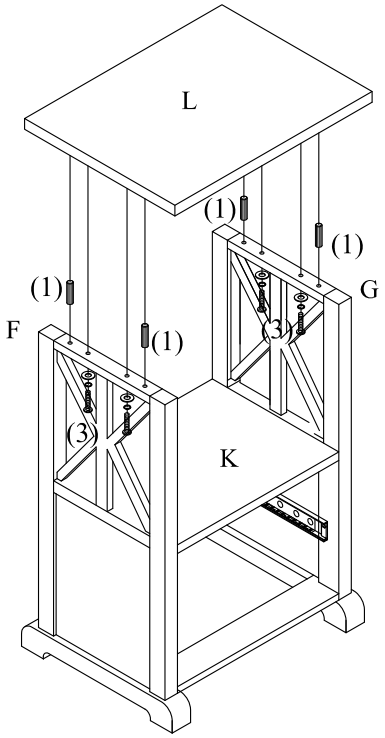
• FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).

• USE ROUND HEAD SCREW, SPRING WASHER AND FLAT WASHER (3) TO ASSEMBLE ACROSS BAR (I & J) AND SIDE FRAME (F & G) TOGETHER.



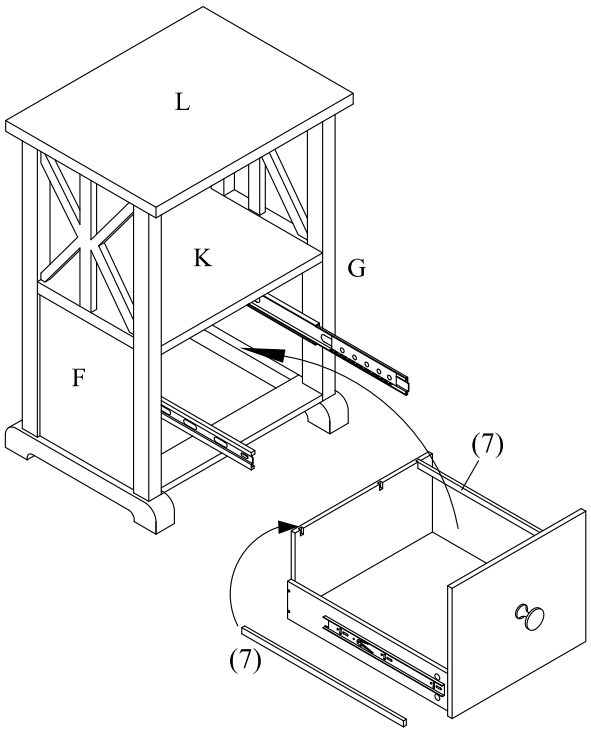
STEP 6: ASSEMBLE TOP PANEL (L)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD SCREW, SPRING WASHER AND FLAT WASHER (3) TO ASSEMBLE SIDE FRAME (F & G) AND TOP PANEL (L) TOGETHER.



STEP 7: PLACE DRAWERS

- PULL OUT SLIDES INSIDE OF THE SIDE PANELS PROPERLY, HAVE THE DRAWER TO MATCH SLIDE AND THEN SLIDE THEM INTO THE PRODUCT BODY GENTLY.
- PUT THE 2 ALUMINUM BARS (7) INTO THE SLOTS INSIDE OF THE DRAWER.



STEP 8: ASSEMBLE BACK PANEL (M)

• USE ROUND HEAD SCREW (8) TO ATTACH BACK PANEL (M) ON THE BACK OF PRE-ASSEMBLED UNIT.

NOTE: BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.